

Ship Friday 7/12

Dart Aerospace Ltd.

Date: Friday, 30/11/2007 2:38:04 PM  
User: Linda Lacelle

## Process Sheet

|                                    |   |                           |                               |
|------------------------------------|---|---------------------------|-------------------------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services   | <b>Drawing Name</b> :     | HARNESS ASSEMBLY              |
| <b>Job Number</b> :                | 36088   |                           |                               |
| <b>Estimate Number</b> :           | 12858   |                           |                               |
| <b>P.O. Number</b> :               | N/A   | <b>Part Number</b> :      | D412702109B                   |
| <b>This Issue</b> :                | 30/11/2007  | <b>S.O. No.</b> :         | N/A                           |
| <b>Prsht Rev.</b> :                | NC  | <b>Drawing Number</b> :   | ICA D412-702 P79 R3           |
| <b>First Issue</b> :               | N/A   | <b>Project Number</b> :   | N/A                           |
| <b>Previous Run</b> :              | 33855   | <b>Drawing Revision</b> : | 3                             |
|                                    | <b>Type</b> :   | <b>Material</b> :         | N/A                           |
|                                    | SMALL /MED FAB  | <b>Due Date</b> :         | 07/12/2007                    |
| <b>Written By</b> :                |   |                           | <b>Qty:</b> 8 <b>Um:</b> Each |
| <b>Checked &amp; Approved By</b> : |   |                           |                               |
| <b>Comment</b> :                   | est rev A 07.05.10 new issue EC<br>Est Rev:B Removed Decal D3569 07-07-06 JLM |                           |                               |

### Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |    |                  |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



**Comment:** DOCUMENT CONTROL  
type labels per PPP D412-702-109B CHG001

|     |        |         |
|-----|--------|---------|
| 2.0 | D35733 | ADAPTER |
|-----|--------|---------|



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)  
ADAPTER  
batch: 333969 SP

|     |          |                     |
|-----|----------|---------------------|
| 3.0 | D3579045 | SHOULDER HARNESS LH |
|-----|----------|---------------------|



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)  
SHOULDER HARNESS RH  
batch: 32243 SP

|     |     |      |
|-----|-----|------|
| 4.0 | K62 | CLIP |
|-----|-----|------|



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)  
CLIP  
batch: 1105457 SP

|     |             |       |
|-----|-------------|-------|
| 5.0 | MS24693S272 | Screw |
|-----|-------------|-------|



**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)  
Screw  
batch: 1101746 7/12/3 SP (8X)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Friday, 30/11/2007 2:38:04 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 36088

Part Number: D412702109B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Washer

batch: M19600

SC

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Nut

batch: M103558

7/12/13

SC (8x)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6/12/15 (x8)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-109B CHG001

Location:

PPP Rev: 249

7/12/06

SC

(8x)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE


12/12/10 (8)

Job Completion



U 241206

# Dart Aerospace Ltd

| W/O:   |      | WORK ORDER CHANGES   |    |          |     |                                     |                          |  |
|--|------|--|----|----------|-----|-------------------------------------|--------------------------|--|
| DATE   | STEP | PROCEDURE CHANGE   | By | Date     | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |
| 07-12-04   | 8    | Put 8 Decals on belt D3569-3 <del>#33715</del> .                         | mf | 07/12/05 | 8   |                                     |                          |  |
| 07-12-04   | 8    | Applied Marine Adhesive Sealant Fast Cure 5200 on decal + belt. m 104524 | mf | 07/12/05 | 8   |                                     |                          |  |
| NOTE: Decal is now put on D3579-041 to allow repairs. Use to cure.  |      |  |    |          |     |                                     |                          |  |

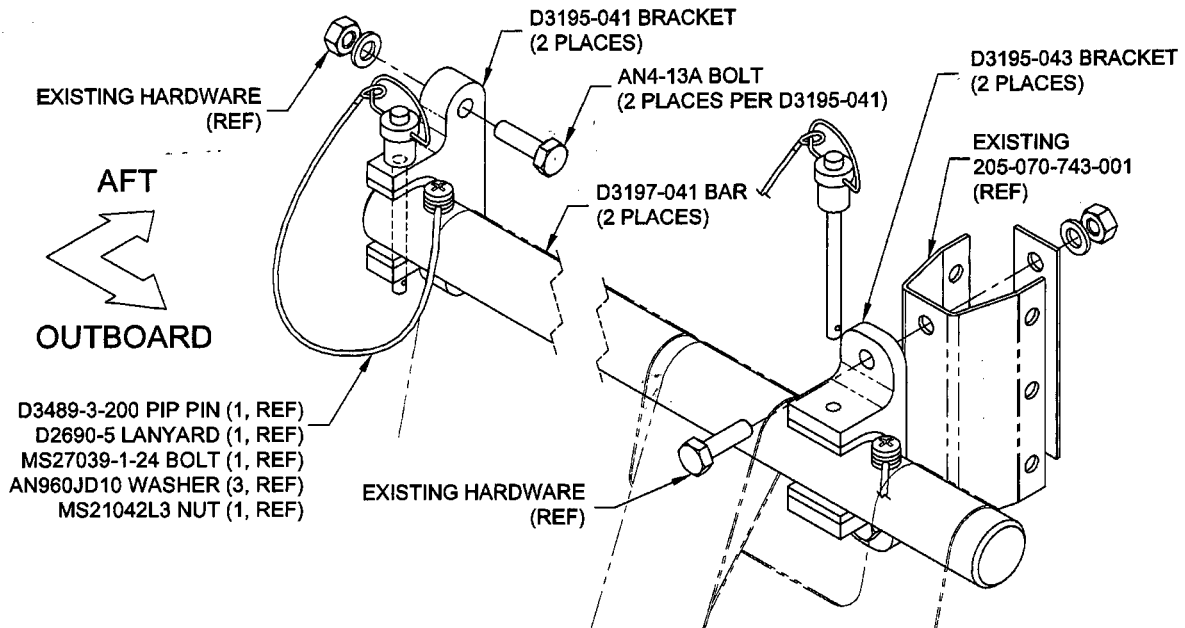
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

**25.24 Replacement Parts for D412-702-021/-023/-025/-027 and D214-702-035  
4-Pt Shoulder Harness Kits**



**FIGURE 25.1 BRACKET AND BAR INSTALLATION**  
(D412-702-011/-013/-021/-023 KITS, LH SIDE SHOWN, RH OPPOSITE)  
(D3197-041 BAR AND D3195-041/-043 BRACKETS MAY BE RETAINED WITH THE  
D412-702-041A/-041B/-043A/-043B/-045A/-045B/-047A/-047B/-049A/-049B KITS)

*alo 2/2008*

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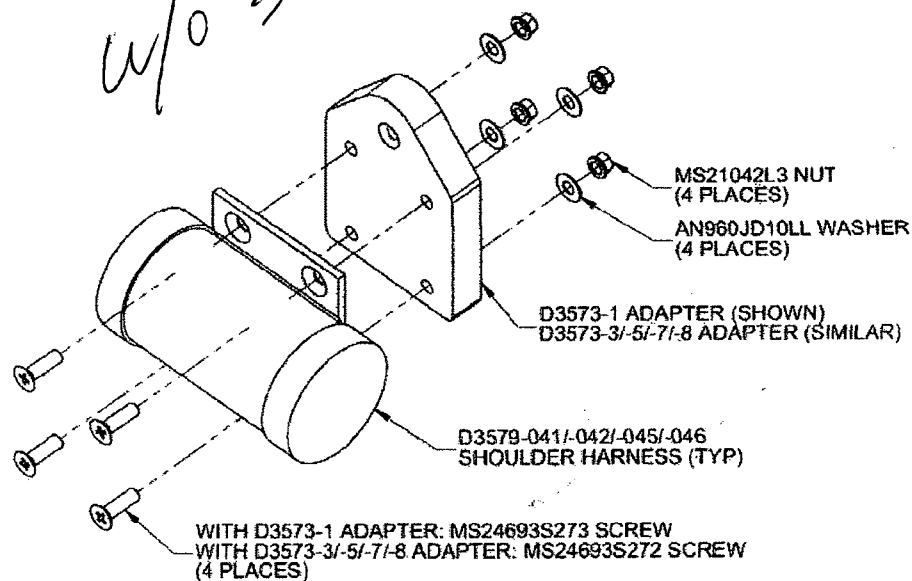
| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

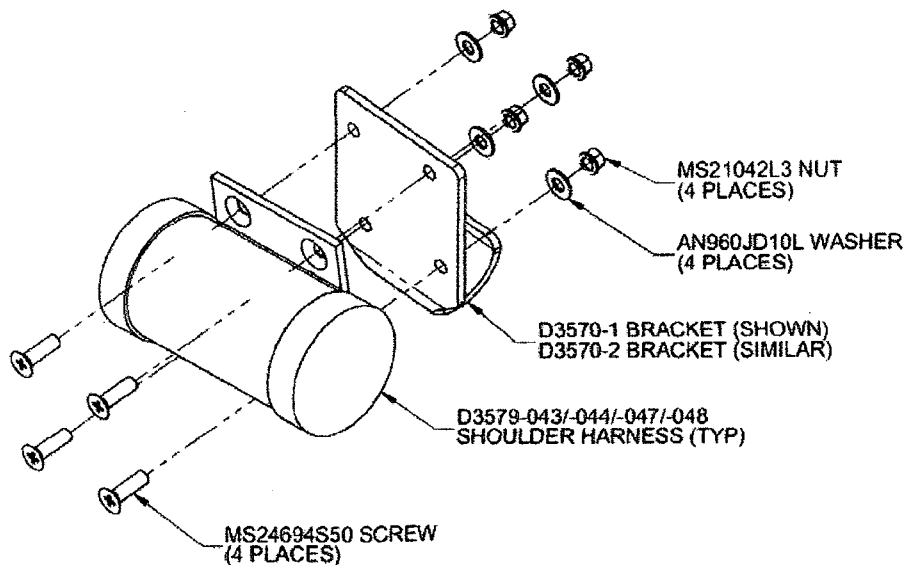
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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